

COMMER 1500 SERIES REAR BRAKES

We have been advised by Messr's Lockheed, manufacturers of the brakes that High Tensile bolts and self locking nuts, should be fitted in place of the rivets to the brake anchor plates as illustrated in the attached sheet.

In view of the fact that failure of one or more of these rivets could seriously affect the brakes it has been decided to modify all Commer 1500 series vehicles between and including serial numbers VT.010250 and VT.217592. This involves drilling out the existing rivets and fitting high tensile bolts. Detailed fitting instructions are attached.

The time required to carry out this modification is one hour, and we will accept warranty claims at normal labour rate for this time and for parts at dealer price.

We would ask you to carry out this work as rapidly as possible, contacting owners of vehicles which have been sold by you and arranging for these to be brought in for the necessary attention as quickly as possible.

Will you also please check any other Commer 1500 vehicles in the affected serial number range, operating in your territory, although not sold by you, and deal with them in the same manner.

It will be obvious from external examination whether or not this modification has been done by another dealer, in the event of your dealing with a vehicle not sold by you.

We feel sure we can rely on your co-operation in dealing with this matter as expeditiously as possible.

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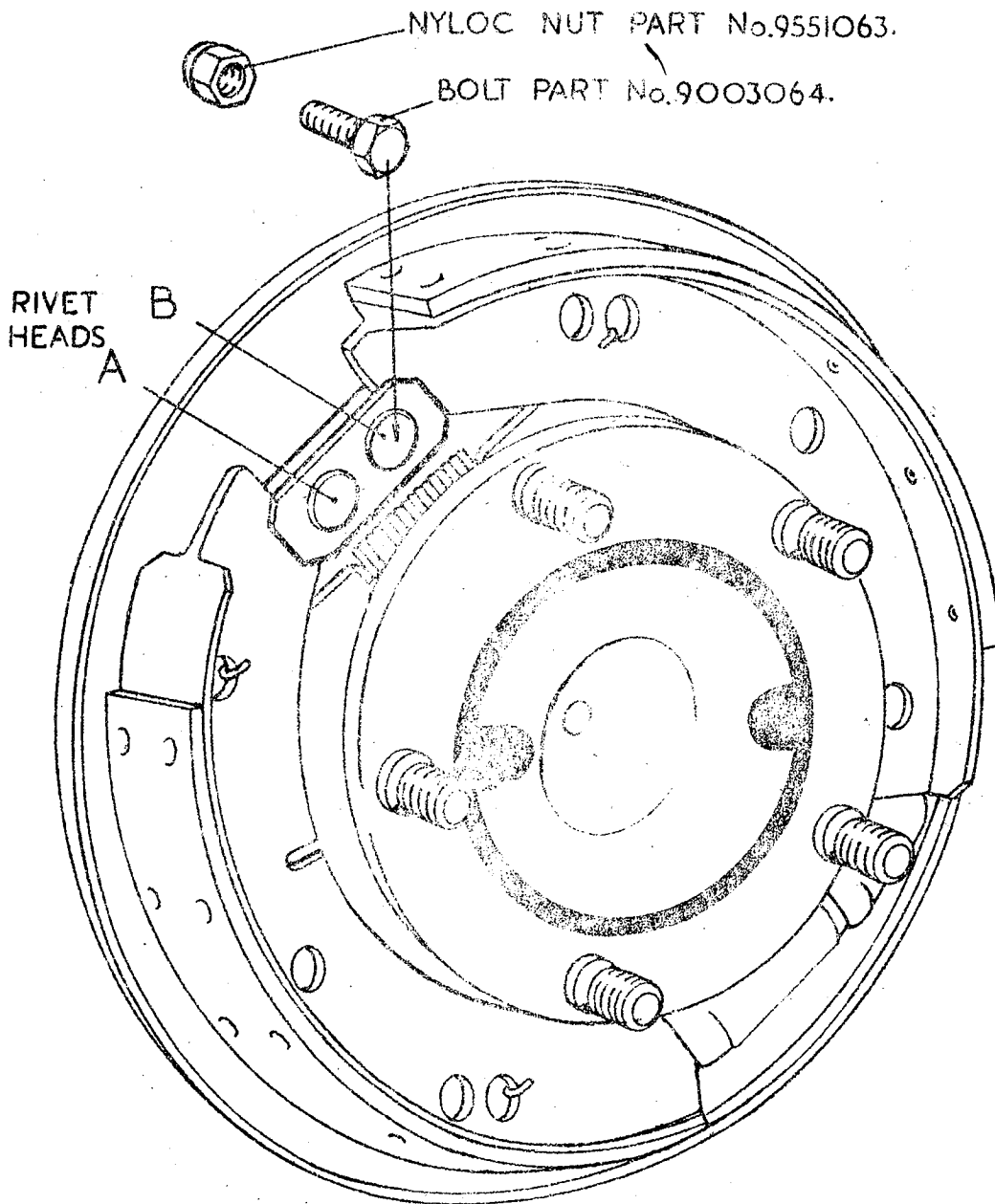
3/4-TON FORWARD CONTROL GOODS AND PASSENGER MODELS  
SERIES I AND II

INSTRUCTIONS FOR REPLACING THE REAR BRAKE BACKING  
PLATE ABUTMENT RIVETS WITH BOLTS AND NYLOC NUTS

1. Jack up the rear of the vehicle, remove the left side hub cap and road wheel. Slacken off all available brake adjustment, then remove the brake drum.
2. Place a piece of rag beneath the brake shoes and around the pull-off spring to ensure no swarf enters the brake assembly.
3. Drill a 1/8" dia. hole in the exact centre of the two rivets "A" and "B" holding tye anchor plate to the backing plate, to a depth equivalent to the thickness of the rivet heads.
4. Open up the 1/8" dia. hole in rivet head "A" only, by drilling to 3/8" dia. to the same depth.
5. Support the rear of the backing plate with a block of wood between the plate and road spring and knock out the rivet drilled 3/8".
6. Open out the hole from which the rivet has been removed to 3/8" dia. by drilling through the fixed anchor plate and backing plate. Fit a bolt to Part No. 9003064 and nut 9551063. The bolt must be fitted with the head to the outside of the vehicle and the nut fully tightened. (See diagram).
7. Remove rivet "B" in a similar manner and fit a bolt and nut.
8. Remove the piece of rag from the brake shoes and ensure that no swarf remains in the brake assembly. Blow off with air line if available.
9. Refit brake drum and road wheel.
10. Fit bolts and nuts to the right side rear brake by repeating the above procedure.
11. Adjust both rear brakes, replace hub caps and test.

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REAR BRAKE ASSEMBLY.